WHAT IS CLAIMED IS:

- 1. A method for processing the data of a process, said method comprising:
- (a) collecting a time series data of a time varying parameter of said process;
- (b) processing said time series data according to a data structure that
 defines said time varying parameter and an activity having an interval that
 frames said time varying parameter; and
 - (c) storing said processed time series data in a memory.
- 15 2. The method of claim 1, wherein said data structure includes an activity structure that comprises an identity and a plurality of activity attributes.
 - 3. The method of claim 2, wherein said activity attributes are selected from the group consisting of: start time, end time, time varying parameter and item used in said process.
 - 4. The method of claim 3, wherein said activity attributes have an attribute value.
- 5. The method of claim 3, wherein said item is an equipment, and wherein said time series data is linked to a device of said equipment.
 - 6. Apparatus for processing the data of a process, said apparatus comprising:

means for collecting a time series data of a time varying parameter of said process;

means for processing said time series data according to a data structure
that defines said time varying parameter and an activity having an interval that
frames said time varying parameter; and

means for storing said processed time series data.

- 7. The apparatus of claim 6, wherein said data structure includes an activity structure that comprises an identity and a plurality of activity attributes.
 - 8. The apparatus of claim 7, wherein said activity attributes are selected from the group consisting of: start time, end time, time varying parameter and item used in said process.
 - 9. The apparatus of claim 8, wherein said activity attributes have an attribute value.
- 20 10. The apparatus of claim 8, wherein said item is an equipment, and wherein said time series data is linked to a device of said equipment.
 - 11. A method for retrieving time series data of a process that is stored in a memory, said method comprising:
 - (a) identifying an activity of said process;
 - (b) identifying a time varying parameter that is framed by an interval of said activity; and

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- (c) processing said activity and said time varying parameter to access said memory to retrieve said time series data.
- 12. The method of claim 11, wherein said data structure includes an activity
 structure that comprises an identity and a plurality of activity attributes.
 - 13. The method of claim 12, wherein said activity attributes are selected from the group consisting of: start time, end time, time varying parameter and item used in said process.

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14. The method of claim 13, wherein said activity attributes have an attribute value.

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15. The method of claim 14, wherein said item is an equipment, and wherein said time series data is linked to a device of said equipment.

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- 16. The method of claim 11, wherein step (b) identifies said time varying parameter with a reference selected from the group consisting of: time based reference with respect to said interval, direct reference to said activity and indirect reference to said activity.
- 17. The method of claim 16, wherein said time based reference is with respect to a parameter that is independent of said process.
- 25 18. The method of claim 16, wherein said direct reference directly refers to said activity.
 - 19. The method of claim 16, wherein said indirect reference includes a reference to an equipment used by said process during said activity.

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20. An apparatus for retrieving time series data of a process that is stored in a memory, said apparatus comprising:

first means for identifying an activity of said process;

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second means for identifying a time varying parameter that is framed by an interval of said activity; and

means for processing said activity and said time varying parameter to access said memory to retrieve said time series data.

- 21. The apparatus of claim 20, wherein said data structure includes an activity structure that comprises an identity and a plurality of activity attributes.
- 22. The apparatus of claim 21, wherein said activity attributes are selected from the group consisting of: start time, end time, time varying parameter and item used in said process.
- 23. The apparatus of claim 22, wherein said activity attributes have an attribute value.
- 24. The apparatus of claim 23, wherein said item is an equipment, and wherein said time series data is linked to a device of said equipment.
- 25. The apparatus of claim 20, wherein said means for identifying an time varying parameter identifies said time varying parameter with a reference selected from the group consisting of: time based reference with respect to said interval, direct reference to said activity and indirect reference to said activity.

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- 26. The apparatus of claim 25, wherein said time based reference is with respect to a parameter that is independent of said process.
- 27. The apparatus of claim 25, wherein said direct reference directly refers to 5 said activity.
 - 28. The apparatus of claim 25, wherein said indirect reference includes a reference to an equipment used by said process during said activity.
- 10 29. A memory media for controlling a computer to retrieve time series data of a process that is stored in a memory, said memory media comprising:

first means for controlling said computer to perform a first operation to identify an activity of said process;

second means for controlling said computer to perform a second operation to identify a time varying parameter that is framed by an interval of said activity; and

third means for controlling said computer to perform a third operation to process said activity and said time varying parameter to access said memory to retrieve said time series data.

30. A memory media for controlling a computer to process the data of a process, said method comprising:

first means for controlling said computer to perform a first operation to collect a time series data of a time varying parameter of said process;

second means for controlling said computer to perform a second operation to process said time series data according to a data structure that defines said time varying parameter and an activity having an interval that frames said time series data; and

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third means for controlling said computer to perform a third operation to store said processed time series data in a memory.

31. A method for processing time series data of a time varying parameter of a 10 process, said method comprising:

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(a) processing said time series data with an activity that has an interval that frames said time series data; and

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(b) processing said activity and time varying parameter to access a memory and retrieve said time series data.

ļ± <u>1</u> ≥ 20 32. An apparatus for processing time series data a time varying parameter of a process, said apparatus comprising:

first processing means for processing said time series data with an activity that has an interval that frames said time series data; and

second processing means for processing said activity and said time varying parameter to access a memory and retrieve said time series data.

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33. A memory media for controlling a computer to process time series data of a time varying parameter of a process, said memory media comprising:



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first means for controlling said computer to perform a first operation to process said time series data with an activity that has an interval that frames said time series data; and

5 second means for controlling said computer to perform a second operation to process said activity and said time varying parameter to access said memory and retrieve said time series data.